

Special Die and Tool, Die Set, Jig, and Fixture Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
333514, Special die and tool, die set, jig, and fixture manufacturing	2002	3 660	3 729	60 840	2 666 509	44 642	88 977	1 774 813	4 846 021	2 198 427	7 043 213	'270 315
	2001	N	N	71 838	2 854 081	54 319	111 701	1 966 394	5 026 944	2 165 163	7 271 736	350 962
	2000	N	N	77 987	3 234 362	59 970	121 590	2 255 752	5 933 600	2 611 579	8 565 823	553 968
	1999	N	N	80 159	3 227 356	61 050	128 635	2 255 323	5 813 268	2 415 382	8 225 289	543 449
	1998	N	N	82 269	3 274 181	63 722	135 185	2 277 350	5 952 449	2 388 790	8 366 502	500 909
	1997	4 667	4 744	79 994	3 226 074	62 075	128 703	2 259 920	5 938 346	2 381 528	8 237 755	500 675

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
333514, Special die and tool, die set, jig, and fixture manufacturing												
United States	2	3 729	800	60 840	2 666 509	44 642	88 977	1 774 813	4 846 021	2 198 427	7 043 213	'270 315
Alabama	2	30	8	871	26 054	698	1 250	17 115	46 056	17 643	63 613	'4 633
Arizona	2	29	3	270	9 542	188	286	6 074	16 752	6 257	23 038	'933
Arkansas	4	29	5	304	10 647	229	419	7 413	16 930	7 489	24 371	'520
California	1	266	31	2 942	113 685	2 028	3 863	66 907	213 248	118 813	331 161	'15 174
Colorado	2	25	2	210	9 263	144	264	5 620	13 758	5 594	19 714	'534
Connecticut	5	108	10	1 147	51 870	826	1 610	32 910	83 346	32 631	115 128	'3 798
Florida	2	71	8	651	25 376	429	842	13 187	51 224	18 292	69 443	'1 364
Georgia	1	44	7	462	21 528	334	630	12 453	43 621	15 091	55 124	'1 020
Illinois	2	288	58	4 217	191 191	3 060	6 233	121 922	345 839	155 707	502 319	'17 814
Indiana	2	207	51	3 203	129 272	2 356	4 599	87 413	220 448	92 572	312 411	'12 524
Iowa	2	38	10	518	21 118	410	804	15 871	34 119	14 577	49 240	'2 866
Kentucky	4	53	8	581	23 088	421	873	15 476	36 403	12 218	48 139	'3 322
Maryland	4	15	2	174	7 743	126	269	4 760	13 004	5 214	18 193	'580
Massachusetts	3	75	6	544	23 719	384	727	15 535	39 052	13 059	52 401	'1 361
Michigan	1	748	249	18 413	903 207	13 708	27 717	619 187	1 670 736	786 211	2 466 172	'96 264
Minnesota	1	81	20	1 994	98 836	1 342	2 685	57 028	170 235	56 599	224 281	'4 133
Mississippi	2	23	5	281	9 897	195	413	6 259	14 397	7 999	22 519	'1 025
Missouri	1	64	12	1 037	43 097	772	1 836	28 155	86 544	37 929	125 037	'4 317
Nebraska	2	12	3	419	8 996	246	411	5 600	18 842	10 156	28 210	'817
New Jersey	3	92	7	565	24 298	437	868	17 160	46 078	15 539	62 067	'2 913
New York	3	138	22	1 763	68 443	1 334	2 518	47 092	118 653	49 013	166 700	'6 571
North Carolina	1	59	6	632	21 407	467	866	14 130	48 952	12 325	61 425	'1 693
Ohio	2	380	95	6 828	291 654	5 010	10 209	195 210	562 695	270 621	823 334	'33 187
Pennsylvania	1	234	58	3 836	156 656	2 936	5 819	111 382	269 771	96 192	369 282	'11 158
Rhode Island	1	30	4	286	11 491	188	356	6 322	22 734	7 483	30 933	'1 519
South Carolina	1	30	3	362	14 585	233	415	8 332	26 113	10 258	36 634	'845
Tennessee	3	107	20	1 330	53 538	984	1 779	36 288	90 347	35 963	125 000	'5 047
Texas	2	90	8	882	33 483	660	1 139	22 182	60 873	19 609	80 944	'6 360
Vermont	3	11	8	1 169	60 786	862	2 115	41 795	67 455	121 859	189 547	'7 037
Virginia	2	22	4	363	14 075	197	379	5 850	36 835	9 562	46 210	'524
Wisconsin	3	180	47	3 264	140 287	2 484	4 934	98 209	272 262	94 383	366 662	'14 903

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
333514, Special die and tool, die set, jig, and fixture manufacturing	
Companies ¹	number.. 3 660
All establishments ²	number.. 3 729
Establishments with 1 to 19 employees	number.. 2 929
Establishments with 20 to 99 employees	number.. 712
Establishments with 100 employees or more	number.. 88
All employees ³	number.. 60 840
Total compensation	\$1,000.. 3 150 952
Annual payroll	\$1,000.. 2 666 509
Total fringe benefits	\$1,000.. 484 443
Production workers, average for year	number.. 44 642
Production workers on March 12	number.. 44 596
Production workers on May 12	number.. 44 812
Production workers on August 12	number.. 44 402
Production workers on November 12	number.. 44 600
Production worker hours	1,000.. 88 977
Production worker wages	\$1,000.. 1 774 813
Total cost of materials	\$1,000.. 2 198 427
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 665 012
Resales	\$1,000.. 132 960
Purchased fuels	\$1,000.. 14 519
Purchased electricity	\$1,000.. 69 723
Contract work	\$1,000.. 316 213
Quantity of electricity purchased for heat and power	1,000 kWh.. 1 063 283
Quantity of electricity generated less sold for heat and power	1,000 kWh.. 311 395
Total value of shipments	\$1,000.. 7 043 213
Primary products value of shipments	\$1,000.. 6 239 943
Secondary products value of shipments	\$1,000.. 377 966
Total miscellaneous receipts	\$1,000.. 425 304
Value of resales	\$1,000.. 180 117
Contract receipts	\$1,000.. 156 756
Other miscellaneous receipts	\$1,000.. 88 431
Primary products specialization ratio	percent.. 94
Value of primary products shipments made in all industries	\$1,000.. 7 580 485
Value of primary products shipments made in this industry	\$1,000.. 6 239 943
Value of primary products shipments made in other industries	\$1,000.. 1 340 542
Coverage ratio	percent.. 82
Value added	\$1,000.. 4 846 021
Total inventories, beginning of year	\$1,000.. 1 039 456
Finished goods inventories	\$1,000.. 251 244
Work-in-process inventories	\$1,000.. 612 740
Materials and supplies inventories	\$1,000.. 175 472
Total inventories, end of year	\$1,000.. 1 046 078
Finished goods inventories	\$1,000.. 275 735
Work-in-process inventories	\$1,000.. 589 484
Materials and supplies inventories	\$1,000.. 180 859
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '4 098 854
Total capital expenditures (new and used)	\$1,000.. '270 315
Buildings and other structures (new and used)	\$1,000.. '34 642
Machinery and equipment (new and used)	\$1,000.. '235 673
Automobiles, trucks, etc., for highway use	\$1,000.. '22 859
Computers and peripheral data processing equipment	\$1,000.. '32 452
All other expenditures for machinery and equipment	\$1,000.. '180 362
Total retirements	\$1,000.. '246 008
Gross value of depreciable assets at end of year	\$1,000.. '4 123 161
Depreciation charges during year	\$1,000.. '276 165
Total rental payments	\$1,000.. 174 840
Buildings and other structures	\$1,000.. 112 420
Machinery and equipment	\$1,000.. 62 420
Total other expenses ⁴	\$1,000.. 553 379
Response coverage ratio ⁵	percent.. 79
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 63 054
Communications services ⁴	\$1,000.. 21 490
Legal services ⁴	\$1,000.. 10 128
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 16 550
Advertising and promotional services ⁴	\$1,000.. 18 510
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 16 091
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 5 434
Management consulting and administrative services ⁴	\$1,000.. 18 917
Taxes and license fees ⁴	\$1,000.. 40 977
All other expenses ⁴	\$1,000.. 342 229

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
333514, Special die and tool, die set, jig, and fixture manufacturing											
All establishments	2	3 729	60 840	2 666 509	44 642	88 977	1 774 813	4 846 021	2 198 427	7 043 213	'270 315
Establishments with—											
1 to 4 employees	9	1 710	3 277	134 026	2 460	4 693	92 273	226 527	81 634	308 385	'6 334
5 to 9 employees	3	563	3 882	150 952	2 847	5 067	106 498	254 451	104 159	385 719	'13 145
10 to 19 employees	2	656	9 045	364 383	6 693	12 254	249 768	629 903	243 935	901 994	'34 748
20 to 49 employees	1	535	16 016	708 011	11 919	24 279	480 858	1 287 667	493 883	1 774 933	'78 438
50 to 99 employees	1	177	11 737	538 172	8 642	18 765	357 311	1 024 230	434 672	1 426 796	'55 707
100 to 249 employees	2	74	10 635	479 474	7 325	15 071	285 540	925 373	468 722	1 376 827	'67 372
250 to 499 employees	1	12	h	D	D	D	D	D	D	D	D
500 to 999 employees	—	1	f	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	1	g	D	D	D	D	D	D	D	D
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	1 583	3 077	126 574	2 335	4 469	87 334	211 723	75 859	287 526	'5 527

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
333514	Special die and tool, die set, jig, and fixture manufacturing	3 729	60 840	2 666 509	44 642	88 977	1 774 813	4 846 021	2 198 427	7 043 213	'270 315
3335140	Special dies, tools, jigs, and fixtures	3 729	60 840	2 666 509	44 642	88 977	1 774 813	4 846 021	2 198 427	7 043 213	'270 315

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333514	Special die and tool, die set, jig, and fixture manufacturing	2002.. N	X	X	7 580 485
		1997.. N	X	X	8 777 134
33351401	Jigs and fixtures	2002.. N	X	X	1 174 968
		1997.. N	X	X	1 009 362
3335140101	Gauging and checking jigs and fixtures, less than 1,000 lb weight	2002.. 230	X	X	476 382
		1997.. 394	X	X	331 822
3335140103	Gauging and checking jigs and fixtures, 1,000 lb weight or more	2002.. 91	X	X	224 317
		1997.. 92	X	X	130 525
3335140106	Other than work holding fixtures	2002.. 52	X	X	99 424
		1997.. 139	X	X	98 454
3335140109	Work holding fixtures	2002.. 129	X	X	190 254
		1997.. 320	X	X	233 099
3335140112	Other jigs and fixtures, 1,000 lb weight or more (holding, positioning, layout, assembly, etc.)	2002.. 59	X	X	184 591
		1997.. 93	X	X	215 462
33351402	Standard catalog components and parts for jigs and fixtures, including drill bushings	2002.. N	X	X	125 224
		1997.. N	X	X	116 877
3335140215	Standard catalog components and parts for jigs and fixtures, including drill bushings	2002.. 31	X	X	125 224
		1997.. 42	X	X	116 877
33351403	Metalworking forming and drawing dies, all sizes	2002.. N	X	X	737 967
		1997.. N	X	X	781 105
3335140318	Press brake metalworking dies	2002.. 32	X	X	71 993
		1997.. 60	X	X	85 278
3335140321	Metalworking forming and drawing dies, 500 lb weight or less	2002.. 104	X	X	119 083
		1997.. 216	X	X	173 825
3335140326	Metalworking forming and drawing dies, 501 to 3,000 lb weight	2002.. 98	X	X	178 119
		1997.. 220	X	X	141 954
3335140332	Metalworking forming and drawing dies, more than 3,000 lb weight	2002.. 96	X	X	368 772
		1997.. 145	X	X	380 048
33351404	All other metalworking stamping-type dies, including lamination and blanking dies (punch, trim, notch, pierce, perforate, etc.)	2002.. N	X	X	953 338
		1997.. N	X	X	1 051 329
3335140423	All other metalworking stamping-type dies, including lamination and blanking dies (punch, trim, notch, pierce, perforate, etc.)	2002.. 217	X	X	716 409
		1997.. 405	X	X	726 502
3335140429	Other metalworking stamping dies (including lamination and blanking), progressive-type	2002.. 105	X	X	236 929
		1997.. 254	X	X	324 827
33351405	Metalworking stamping, forging, extrusion, and wiredrawing and straightening dies	2002.. N	X	X	1 019 962
		1997.. N	X	X	1 440 015
3335140535	Metalworking stamping dies (including lamination and blanking), progressive-type, high-speed steel	2002.. 319	X	X	659 624
		1997.. 598	X	X	898 217
3335140538	Metalworking stamping dies (including lamination and blanking), progressive-type, carbide	2002.. 77	X	X	168 763
		1997.. 109	X	X	161 414
3335140541	Metalworking open-type forging dies, including cold forging and heading	2002.. 24	X	X	53 007
		1997.. 62	X	X	113 639
3335140543	Metalworking closed-type forging dies, including cold forging and heading	2002.. 27	X	X	D
		1997.. 85	X	X	122 341
3335140546	Metalworking ceramic and ceramic composite extrusion and wiredrawing and straightening dies	2002.. 4	X	X	D
		1997.. 4	X	X	28 842
3335140549	Metalworking high-speed steel extrusion and wiredrawing and straightening dies	2002.. 21	X	X	67 107
		1997.. 63	X	X	115 562
33351406	All other metalworking dies	2002.. N	X	X	517 375
		1997.. N	X	X	607 171
3335140652	Other metalworking extrusion and wiredrawing and straightening dies	2002.. 34	X	X	156 488
		1997.. 44	X	X	126 228
3335140655	Metalworking carbide extrusion and wiredrawing and straightening dies	2002.. 23	X	X	38 016
		1997.. 47	X	X	53 700
3335140658	All other high-speed steel metalworking dies	2002.. 32	X	X	87 123
		1997.. 115	X	X	115 892
3335140661	All other carbide metalworking dies	2002.. 19	X	X	31 496
		1997.. 66	X	X	75 028
3335140663	All other metalworking dies	2002.. 71	X	X	114 122
		1997.. 92	X	X	115 969
3335140666	Standard and special metalworking die sets	2002.. 28	X	X	90 130
		1997.. 70	X	X	120 354
33351407	Punches for dies	2002.. N	X	X	167 933
		1997.. N	X	X	418 775
3335140769	Standard steel punches for dies	2002.. 43	X	X	125 268
		1997.. 110	X	X	187 984
3335140772	Standard carbide punches for dies	2002.. 24	X	X	24 744
		1997.. 39	X	X	29 545
3335140775	Other standard punches for dies	2002.. 10	X	X	17 921
		1997.. 124	X	X	201 246
33351408	Industrial models and prototypes	2002.. N	X	X	465 847
		1997.. N	X	X	642 805
3335140878	Industrial models and prototypes	2002.. 284	X	X	465 847
		1997.. 415	X	X	642 805
33351409	Other specially designed tooling	2002.. N	X	X	780 873
		1997.. N	X	X	1 046 786
3335140981	Other specially designed tooling	2002.. 312	X	X	780 873
		1997.. 500	X	X	1 046 786
3335140Y	Special dies, tools, jigs, and fixtures, nsk, total	2002.. N	X	X	1 636 998

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333514	Special die and tool, die set, jig, and fixture manufacturing—Con.				
3335140Y	Special dies, tools, jigs, and fixtures, nsk, total—Con.				
	1997..	N	X	X	1 662 909
3335140YWW	Special dies, tools, jigs, and fixtures, nsk, for nonadministrative-record establishments	2002..	X	X	1 352 896
	1997..	N	X	X	1 372 658
3335140YWY	Special dies, tools, jigs, and fixtures, nsk, for administrative-record establishments	2002..	X	X	284 102
	1997..	N	X	X	290 251

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p–10 to 19 percent estimated; q–20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
333514	Special die and tool, die set, jig, and fixture manufacturing		
00900001	Total materials2002..	X	1 665 012
1997..	X	1 679 008
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	78 710
1997..	X	87 646
33200095	Other fabricated metal products (excluding castings and forgings)2002..	X	100 508
1997..	X	113 706
33210000	Forgings2002..	X	4 168
1997..	X	N
33151001	Iron and steel castings (rough and semifinished)2002..	X	87 671
1997..	X	96 376
33152011	Nonferrous (aluminum, copper, etc.) castings (rough and semifinished)2002..	X	18 440
1997..	X	30 869
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)2002..	X	348 601
1997..	X	318 976
33120016	Steel sheet and strip (including tinplate)2002..	X	28 351
1997..	X	N
33120033	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	36 231
1997..	X	40 773
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing2002..	X	13 272
1997..	X	N
33100055	All other aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	7 402
1997..	X	5 932
33100077	Other nonferrous shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	13 113
1997..	X	14 243
33149200	Tungsten carbide metal powders2002..	X	24 429
1997..	X	28 988
331000AC	All other metal powders2002..	X	2 495
1997..	X	2 572
32799903	Industrial diamonds2002..	X	7 243
1997..	X	8 892
001900B1	Electrical transmission, distribution, and control equipment2002..	X	17 860
1997..	X	21 013
32791001	Grinding wheels and other abrasive products, excluding industrial diamonds2002..	X	11 441
1997..	X	18 993
00190090	Fluid power products2002..	X	25 830
1997..	X	46 859
33351503	Cutting tools for machine tools2002..	X	28 629
1997..	X	N
00970099	All other materials and components, parts, containers, and supplies2002..	X	442 338
1997..	X	478 601
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	368 280
1997..	X	364 569

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.